



Hi Health ingredients
Korea

COEX
Seoul, Korea
26 - 28 August 2020

UBM Korea Corporation ("UBM")
8F Woodo Bldg, 214 Mangu-ro
Jungnang-gu, Seoul,
02121 R.O. Korea
T: +82 2 6715 5400
F: +82 2 432 5885
E-mail: hi-kr@ubm.com

EXHIBITION STAND SPACE ORDER FORM

EXHIBITOR DETAILS

Company Name	<input type="text"/>	Exhibiting Name <small>(if different from company name)</small>	<input type="text"/>
Address	<input type="text"/>		
	<input type="text"/>	City/ State	<input type="text"/>
Zip/Post Code	<input type="text"/>	Country	<input type="text"/>
Telephone	<input type="text"/>	Website	<input type="text"/>
Fax	<input type="text"/>	EU. VAT. Registration No.	<input type="text"/>
Invoice Address <small>(if different from company address)</small>	<input type="text"/>		
	<input type="text"/>		
Company Contact Name	<input type="text"/>	Email Address	<input type="text"/>
Telephone	<input type="text"/>		

Please refer to the How UBM Uses Your Data section of this order form for further details of how this information is used.

ORDER OF STAND SPACE

Your order for Stand Space is on an "unallocated" basis.
Your Stand Space will be allocated by UBM prior to the Exhibition and will be subject to availability.
While UBM shall use its reasonable endeavours to allocate You with Stand Space to your preferred specification, UBM cannot guarantee a particular stand specification or location at the time of entering this Agreement.
If the specification and/or location of Stand Space that You have requested is not available at the time your Stand Space is allocated, You will be given the option to select a different specification and/or location ("**Permitted Change**"). **You acknowledge and agree that UBM shall not be obliged to offer You any alternative other than the option of a Permitted Change in the event that Your requested specification or location of Stand Space is not available.** Where you decline the option of a Permitted Change and choose either to i) reduce the m² size of Stand Space purchased; or ii) cancel your purchase entirely, Cancellation Charges shall apply. No Cancellation Charges shall apply to a Permitted Change (but Cancellation Charges will apply to subsequent changes).

Location preference (if available): 1. 2. 3.

Your order of m² of unallocated Stand Space shall be at the specification and charge rate per m² selected in the table below:

	1 Open Side	2 Open Sides	3 Open Sides	4 Open Sides
Space only <small>(minimum order 18m²)</small>	<input type="checkbox"/> \$355/ m ²	<input type="checkbox"/> \$375/ m ²	<input type="checkbox"/> \$390/ m ²	<input type="checkbox"/> \$400/ m ²
Shell Scheme <small>(minimum order 9m²)</small>	<input type="checkbox"/> \$405/ m ²	<input type="checkbox"/> \$425/ m ²	<input type="checkbox"/> \$440/ m ²	<input type="checkbox"/> \$450/ m ²
Deluxe A <small>(minimum order 18m²)</small>	<input type="checkbox"/> \$660/ m ²	<input type="checkbox"/> \$680/ m ²	<input type="checkbox"/> \$685/ m ²	<input type="checkbox"/> \$695/ m ²
Deluxe B <small>(minimum order 18m²)</small>	<input type="checkbox"/> \$660/ m ²	<input type="checkbox"/> \$680/ m ²	<input type="checkbox"/> \$685/ m ²	<input type="checkbox"/> \$695/ m ²

Total Stand Space Fee: \$ *10% of VAT is excluded

CANCELLATION: Please refer to clause 11 of the Exhibitor Terms & Conditions and the Cancellation Charges section of this Order Form for further details relating to Cancellation Charges.

STAND SHARING

You may not share your Stand Space with a third party except with the prior written approval of UBM, and subject to payment of a fee of \$400 per third party Stand Sharer to UBM. Please refer to clause 4 of the Exhibitor Terms & Conditions for further details.

INVOICING AND PAYMENT TERMS

Invoices for the Fees shall be issued by UBM in accordance with the table below.

Date Agreement Signed	Invoice Issued	Date of Payment
Before 27 th February 2020	At time of signing Agreement (or later at UBM's discretion)	50% of the total amount will be due and payable within 30 days from the invoice date. Another 50% balance payment will be due in April 2020 and payable within April 2020.
On or after 27 th February 2020		100% of payment will be due in April 2019 and payable within April 2020.

CANCELLATION CHARGES

Date of Cancellation Date	CANCELLATION CHARGE TO BE PAID
Before Thursday, 27 th February 2020	50% of the total Fees payable under the Agreement
During the period which falls between Thursday, 27 th February 2020 and Saturday 25 th April 2020	75% of the total Fees payable under the Agreement
On or after Sunday, 26 th April 2020	100% of the total Fees payable under the Agreement

HOW UBM USES YOUR DATA

The Company Contact that you submit on this order form will be our primary contact within your company/organisation for all communications in relation to the Exhibition and related/future events and services.

UBM will use the information that you provide for the purposes of running the Exhibition, providing you with associated services and informing You about selected future events and services related to the Exhibition. For this purpose, UBM may share this information globally with members of UBM's group and other third parties that are involved with the Exhibition, including the operator of the Venue. If you have any questions about how we use your information, or if you would like to change your primary contact, please e-mail dpo@ubm.com.

We hereby agree to comply with the Standard Rules & Regulations stipulated in the Exhibitor Terms & Conditions and confirm that we have read and understand the Statement in clause 14, and we understand that we have the right not to consent to the collection of our personal data. We further understand that if we do not give our consent and do not provide our personal data, the Organizers may be unable to provide us with the full extent of their services.

- We agree to the collection and use of our personal data as outlined in this Statement.
- We agree to the provision of my personal data to third parties and transfer of my personal data overseas as outlined in this Statement.
- We agree to the use and provision of our personal data for direct marketing and to receiving marketing messages via text messages, e-mails, etc. as outlined in this Statement

EXCLUSIVE PROMOTIONAL PACKAGES

Please indicate your interest to exhibit at any of the following Fi/Hi portfolio events:

<input type="checkbox"/> Sponsored article in our weekly newsletter to 90,000 pharmaceutical professionals \$1,323	<input type="checkbox"/> Improve your ranking and be visible 365 days a year with a Premium profile* \$1,187
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*Have your company products listed in every relevant search result - be listed on the featured suppliers section on the home page of ingredientsnetwork.com

OTHER OPPORTUNITIES

Please tick to confirm if you are interested in receiving further information about:

- Sponsorship Digital promotion Exhibitor showcases Meeting rooms 1:1 Matchmaking Programme
- Sustainable Business Involvement/Charity

GLOBAL OPPORTUNITIES

Please indicate your interest to exhibit at any of the following Fi/Hi portfolio events:

<input type="checkbox"/> Fi Asia – Thailand 11 – 13 September 2019, Bangkok, Thailand	<input type="checkbox"/> Hi Japan 2 – 4 October 2019, Tokyo, Japan	<input type="checkbox"/> Fi North America 17 – 18 October 2019, Las Vegas, USA	<input type="checkbox"/> Fi India 21 – 23 October 2019, Mumbai, India
<input type="checkbox"/> Fi Europe 3 – 5 December 2019, Paris, France	<input type="checkbox"/> Fi Africa 15 – 17 March 2020, Cairo, Egypt	<input type="checkbox"/> Fi & Hi China, HNC 22 – 24 June 2020, Shanghai, China	<input type="checkbox"/> Fi Vietnam 1 – 3 July 2020, Ho Chi Minh City, Vietnam
<input type="checkbox"/> Fi South America 18 – 20 August 2020, São Paulo, Brazil	<input type="checkbox"/> Fi Asia – Indonesia 9 – 11 September 2020, Jakarta, Indonesia	<input type="checkbox"/> Fi & Hi Europe 1 – 3 December 2020, Paris, France	

SIGNATURE BLOCK

This is an order for Stand Space between UBM and the Exhibitor named above.

The Exhibitor requests, and UBM agrees to provide, the Stand Space and associated services set out in this Order Form, which shall be provided in accordance with the Exhibitor Terms & Conditions and the documents referred to therein. The Exhibitor Terms & Conditions are attached to this Order Form and are also available at www.hi-korea.net/en/. Unless otherwise stated, all defined terms within this Order Form shall have the meaning set out in the Exhibitor Terms & Conditions.

I, the signing party named below confirm that I am duly authorised to execute this Agreement for and on behalf of the Exhibitor:

Name of person authorised to act on behalf of the Exhibitor:

Title / Function:

Signature: Date:

Company stamp (if applicable):

This is a legally binding agreement. Please sign and keep a copy this agreement for your own administration and return the original to UBM.

